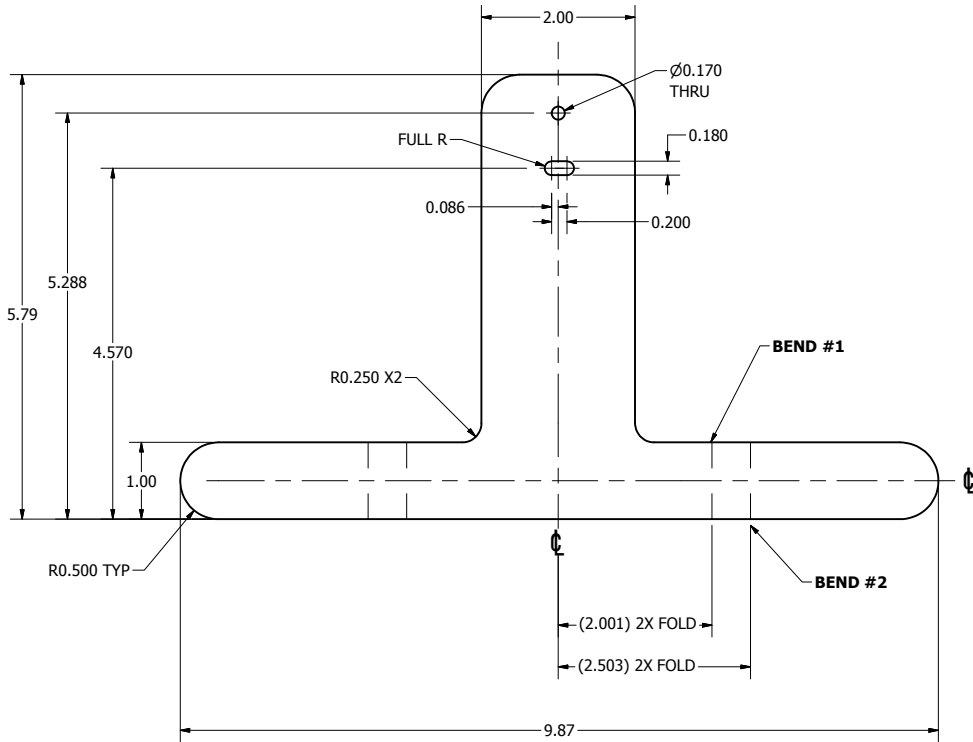


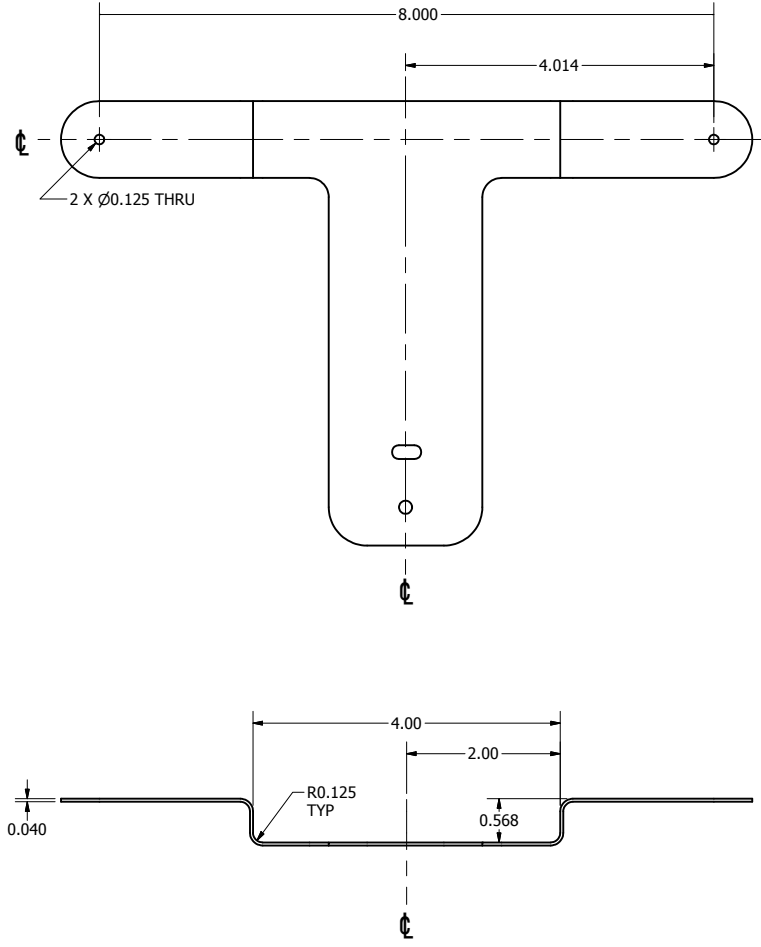
-100

MATERIAL: ALUMINUM 0.040" THK 6061-T6 SHEET PER AMS-QQA-250-11 AMS 4025, 4026, 4027

FLAT PATTERN



| BEND CHART | | |
|------------|---------|---------|
| | BEND #1 | BEND #2 |
| PUNCH | #9 | #9 |
| DIE | #1 | #1 |
| ANGLE | 87 DEG | 87 DEG |
| DIMENSION | 2.40" | 0.548" |



BREAK ALL SHARP EDGES
ALL CORNERS SHARP UNLESS OTHERWISE NOTED

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|---|--|--|-------------|------------------------------|-----------------|
| Paravion® Technology Inc. | | TITLE OUTLET PLENUM ALIGNMENT TOOL | | DRAWING NUMBER 505AC-5200 | |
| DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° | | DRAWN BY JT | CHK'D BY | APRVD. BY | DATE 11/1/16 |
| THREADS: INTERNAL CLASS 2B EXTERNAL CLASS 2A | | DO NOT SCALE DRAWING © 2015 PARAVION TECH. INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY INC. | | REV B | ECO |
| 3RD ANGLE PROJECTION | | SHEET 1 OF 1 | | | |